





An ISO 9001:2008 Certified Company An ISO 14001:2004 Certified Company

## **GOVT.RECOGNISED EXPORT HOUSE**

## **TECHNICAL SPECIFICATIONS**

**QUALITY: NR/SBR BUTTON MATS CODE: CS 80 (COIN MAT PROFILE)** 

	-	VALUES		VALUES
PROPERTIES	TEST METHOD	FPS UNITS	TEST METHOD	METRIC UNITS
SPECIFIC GRAVITY	DIN 53508	1.60 ±0.05	ASTM D297	1.60 ±0.05
HARDNESS	DIN 53505	80 ± 5 Sh A	ASTM D2240	80 ± 5 Sh A
TENSILE STRENGTH ( min )	DIN 53504	498 PSI	ASTM D412	35 kg/cm2
ELONGATION AT BREAK ( min )	DIN 53504	250%	ASTM D412	250%
ABRASION RESISTANCE ( max )	DIN 53516	500 mm3	ASTM D5963	500 mm3
COMPRESSION SET (70°C/24 hrs/25% compression) (max)	DIN 53517	40%	ASTM D395 METHOD B	40%
TEAR RESISTANCE (Angular) min	DIN 53515	89 Lbs/Inch	ASTM D624	16 Kg/cm
CHANGE IN PROPERTIES AFTER				
HEAT AGEING FOR ( 72 hrs. AT 70 °C )			ASTM D573	
HARDNESS (Pts)		+ 5 (Max)		+ 5 (Max)
TENSILE STRENGTH (%)		+ 20 / - 20		+ 20 / - 20
ELONGATION AT BREAK (%)		+ 25 / - 25		+ 25 / - 25
VOLUME SWELL : AT 70°C FOR 72 HRS			ASTM D 471	
IN IRM OIL NO.1		NOT RECOMMENDED		NOT RECOMMENDED
IN IRM OIL NO.2		NOT RECOMMENDED		NOT RECOMMENDED
IN IRM OIL NO.3		NOT RECOMMENDED		NOT RECOMMENDED
CHEMICAL RESISTANCE				
OZONE		FAIR	ASTM D 1149	FAIR
DILUTE ACIDS AND BASES		GOOD		GOOD
CONCENTRATED ACIDS AND BASES		NOT RECOMMENDED		NOT RECOMMENDED
OILS		NOT RECOMMENDED		NOT RECOMMENDED
SOLVENTS		NOT RECOMMENDED		NOT RECOMMENDED
TEMPERATURE RANGE		-30° to + 70°C		-30° to + 70°C
COLOUR	BLACK/GREY/BLUE/BROWN			









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