





An ISO 9001:2008 Registered Company An ISO 14001: 2004 Registered Company

GOVT.RECOGNISED EXPORT HOUSE

TECHNICAL SPECIFICATIONS

QUALITY: FINE RIB MAT-NR CODE: MR 65

PROPERTIES	TEST METHOD	VALUES	TEST METHOD	VALUE	
		FPS UNITS		METRIC UNITS	
SPECIFIC GRAVITY	DIN 53508	1.45 ±0.05	ASTM D297	1.45 ±0.05	
HARDNESS	DIN 53505	65 ± 5 Sh A	ASTM D2240	65 ± 5 Sh A	
TENSILE STRENGTH (min)	DIN 53504	497 PSI	ASTM D412	35 kg/cm2	
ELONGATION AT BREAK (min)	DIN 53504	300%	ASTM D412	300%	
ABRASION RESISTANCE MAX	DIN 53516	300 mm ³		300 mm ³	
COMPRESSION SET (70°C/24HRS/25%SET)	DIN ISO 815-1	30 %		30 %	
TEAR RESISTANCE (Angular) min	DIN 53515	112 Lbs/Inch	ASTM D624	30 Kg/cm	
CHANGE IN PROPERTIES					
HEAT AGEING (72 hrs. AT 70°C)			ASTM D573		
HARDNESS (Pts)		+ 5 (Max)		+ 5 (Max)	
TENSILE STRENGTH (%)		+ 20 / - 20		+ 20 / - 20	
ELONGATION AT BREAK (%)		+ 25 / - 25		+ 25 / - 25	
VOLUME SWELLING AT 70 °C FOR 72 HRS IN			ASTM D 571		
IRM OIL NO. 1		NOT RECOMMENDED		NOT RECOMMENDED	
IRM OIL NO 2		NOT RECOMMENDED		NOT RECOMMENDED	
IRM OIL NO,3		NOT RECOMMENDED		NOT RECOMMENDED	
CHEMICAL RESISTANCE					
OZONE		NOT RECOMMENDED	ASTM D 1149	NOT RECOMMENDED	
DILUTE ACIDS AND BASES		NOT RECOMMENDED		NOT RECOMMENDED	
CONCENTRATED ACIDS AND BASES		NOT RECOMMENDED		NOT RECOMMENDED	
OILS		NOT RECOMMENDED		NOT RECOMMENDED	
SOLVENTS		NOT RECOMMENDED		NOT RECOMMENDED	
TEMPERATURE RANGE		-30° to + 70° C		-30° to + 70° C	
COLOUR		BLACK		BLACK	
MAT DESIGN		FINE RIB MAT			







